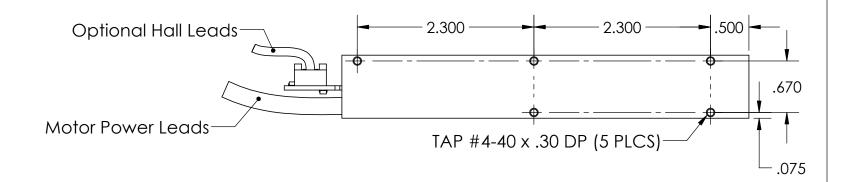
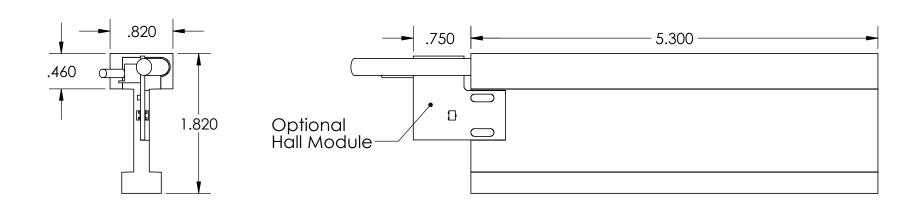
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REVISION TABLE							
REV	ECN#	DESCRIPTION	REV BY	APPROVED	DATE		
		Original Drawing	SDC	MPW	5/12/15		





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UNLESS SPECIFIED OTHERWISE: All dimensions are in inches Standard Tolerances are as follows XXX ±0.005 ANGLES ±1° XX ±0.01 FILLETS 0.10 X ±0.20 CORNERS 0.10 Remove All Burrs and Sharp Edges MATERIAL FINISH

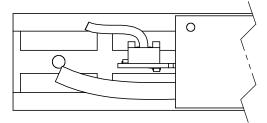
Ironless Motor Coil
Model #: BLDM-B04

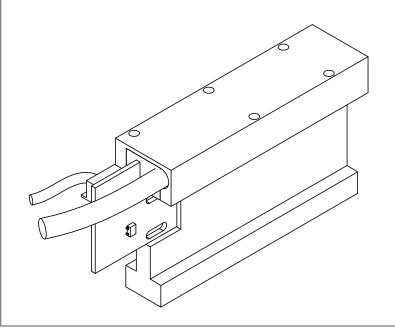
Standard Cable Length = 1 meter

AWN | DATE | APPROVED | DATE | 1 DWG # 20-0214 | SDC | 05/12/15 | MPW | 05/12/15 | 20-0214

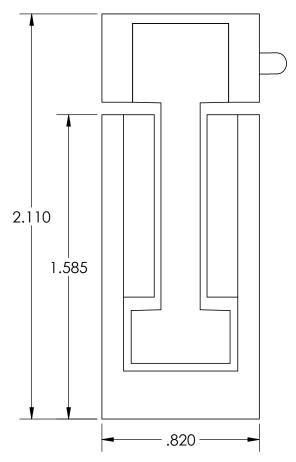
SHEET 1 of 3

OPTIONAL HALL MODULE MUST BE IN MAGNET TRACK FOR COMMUTATION





MOTOR COIL SHOWN WITH MAGNET TRACK



Ironless Motor Coil
Model #: BLDM-B04

^{WG #} 20-0214

REV ___

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Motor Specifications								
BLDM-B04								
General								
Continuous Force	lbs [N]	6.2 [27.8]						
Continuous Current	Amps	2.1						
Continuous Power	Watts	39.3						
Peak Force @ 10% Duty	lbs [N]	18.7 [83.3]						
Peak Current @ 10% Duty	Amps	6.3						
Peak Power @ 10% Duty	Watts	353.7						
Electrical								
Force Constant	lbs/Amp [N/Amp]	3.0 [13.2]						
Back EMF	V/in/sec [V/m/sec]	0.34 [13.2]						
Resistance	Ohms	6.4						
Inductance	mH	4						
Electrical Time Constant	msec	1						
Km Motor Constant	lbs/sqW [N/sqW]	1.17 [5.2]						
Mechanical								
Electrical Cycle Length	in [mm]	2.4 [60.96]						
Number of Poles	2							
Coil Assembly Length								
with Hall Sensor	in [mm]	6.05 [153.7]						
without Hall Sensor	in [mm]	5.3 [134.6]						
Coil Assembly Weight	lbs [kg]	0.49 [0.22]						
Magnet Track Weight	lbs/in [kg/m]	0.31 [5.5]						

Wiring					
Motor					
Phase A	White/Red Stripe				
Phase B	White				
Phase C	White/Black Stripe				
Ground	White/Green Stripe				
Thermostat 1	Blue				
Thermostat 2	Orange				
Hall Effect					
Hall A	White				
Hall B	Red				
Hall C	Black				
Hall Ground	Green				
Hall Dower (LE 24)/DC)	Brown, Orange,				
Hall Power (+5-24VDC)	Violet, Yellow				

Ironless Motor Coil
Model #: BLDM-B04

^{WG #} **20-0214**

REV

SHEET 3 of 3